



AICrNX Coated-Plain Shank



AICrNX Coated-Weldon Shank

Variable Index, 4-Flute, Square & Corner Radius, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated	
						Plain Shank Part #	Weldon Shank Part #
1/2	.5000	1-1/4	3	.015	1/2	REV4351	REV4352
1/2	.5000	1-1/4	3	.030	1/2	REV4353	REV4354
1/2	.5000	1-1/4	3	.060	1/2	REV4355	REV4356
1/2	.5000	1-1/4	3	.090	1/2	REV4357	REV4358
1/2	.5000	1-1/4	3	.120	1/2	REV4359	REV4360
1/2	.5000	1-1/2	4	—	1/2	REV4361	REV4362
1/2	.5000	1-1/2	4	.030	1/2	REV4363	REV4364
1/2	.5000	1-1/2	4	.060	1/2	REV4365	REV4366
1/2	.5000	2	4	—	1/2	REV4367	REV4368
1/2	.5000	2	4	.030	1/2	REV4369	REV4370
1/2	.5000	2	4	.060	1/2	REV4371	REV4372
1/2	.5000	3	6	—	1/2	REV4373	REV4374
1/2	.5000	3	6	.030	1/2	REV4375	REV4376
1/2	.5000	3	6	.060	1/2	REV4377	REV4378
5/8	.6250	3/4	3	—	5/8	REV4379	REV4380
5/8	.6250	3/4	3	.030	5/8	REV4381	REV4382
5/8	.6250	1-5/8	3-1/2	—	5/8	REV4383	REV4384
5/8	.6250	1-5/8	3-1/2	.030	5/8	REV4385	REV4386
5/8	.6250	1-5/8	3-1/2	.060	5/8	REV4387	REV4388
5/8	.6250	1-5/8	3-1/2	.090	5/8	REV4389	REV4390
5/8	.6250	1-5/8	3-1/2	.120	5/8	REV4391	REV4392
5/8	.6250	2-1/4	5	—	5/8	REV4393	REV4394
5/8	.6250	2-1/4	5	.030	5/8	REV4395	REV4396
5/8	.6250	2-1/4	5	.060	5/8	REV4397	REV4398
5/8	.6250	3	6	—	5/8	REV4399	REV4400
5/8	.6250	3	6	.030	5/8	REV4401	REV4402
5/8	.6250	3	6	.060	5/8	REV4403	REV4404
3/4	.7500	1	3	—	3/4	REV4405	REV4406
3/4	.7500	1	3	.030	3/4	REV4407	REV4408
3/4	.7500	1-5/8	4	—	3/4	REV4409	REV4410
3/4	.7500	1-5/8	4	.030	3/4	REV4411	REV4412
3/4	.7500	1-5/8	4	.060	3/4	REV4413	REV4414
3/4	.7500	1-5/8	4	.090	3/4	REV4415	REV4416



Tolerances	Diameter	Shank	Radius
1/8" - 1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
5/8" - 1"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001



Speeds & Feeds pages 192 & 193.